



# Conference Call #5

30 June 2020

## Sub-group 2&3

### TT Standard Textile and Leather



## 1. Update on the workplan for the business process analysis

- a) Explanatory Note for the BPA - Highlights from the experts' feedback, *Virginia Cram Martos*
- b) BPA for the leather value chain, *Deborah Taylor*: Update and highlights of experts' feedbacks for the Leather Value chain report no1
- c) BPA for the textile value chain, *Marco Ricchetti*: Workplan introduction

## 2. Update on the Business Requirements Specification and data modelling

- a) Focus on UN/Core Component Library to support sustainable traceability for Textile & Leather Sector, *Gerhard Heemskerk*

## 3. Next steps and experts' subgroup input

### Background documents

- Leather value chain report No1 and Generic use case traceability for leather
- Minutes of the 4<sup>th</sup> monthly conference call 28.05.2020

# 1. Update on the workplan for the business process analysis:

## Overview and Status

The Analysis Process Leading To Standardized Data Exchange Structures

Virginia Cram-Martos, Deborah Taylor, Marco Ricchetti, Project Team

30 | 06 | 2020, WebEx-call



# Outline of Analysis Steps

A High-Level View of What Is

01

A Detailed View of What Is

02

A High-Level View of What Should Be

03



04

A Detailed View of What Should Be

05

Identification of What New Actions are Needed

06

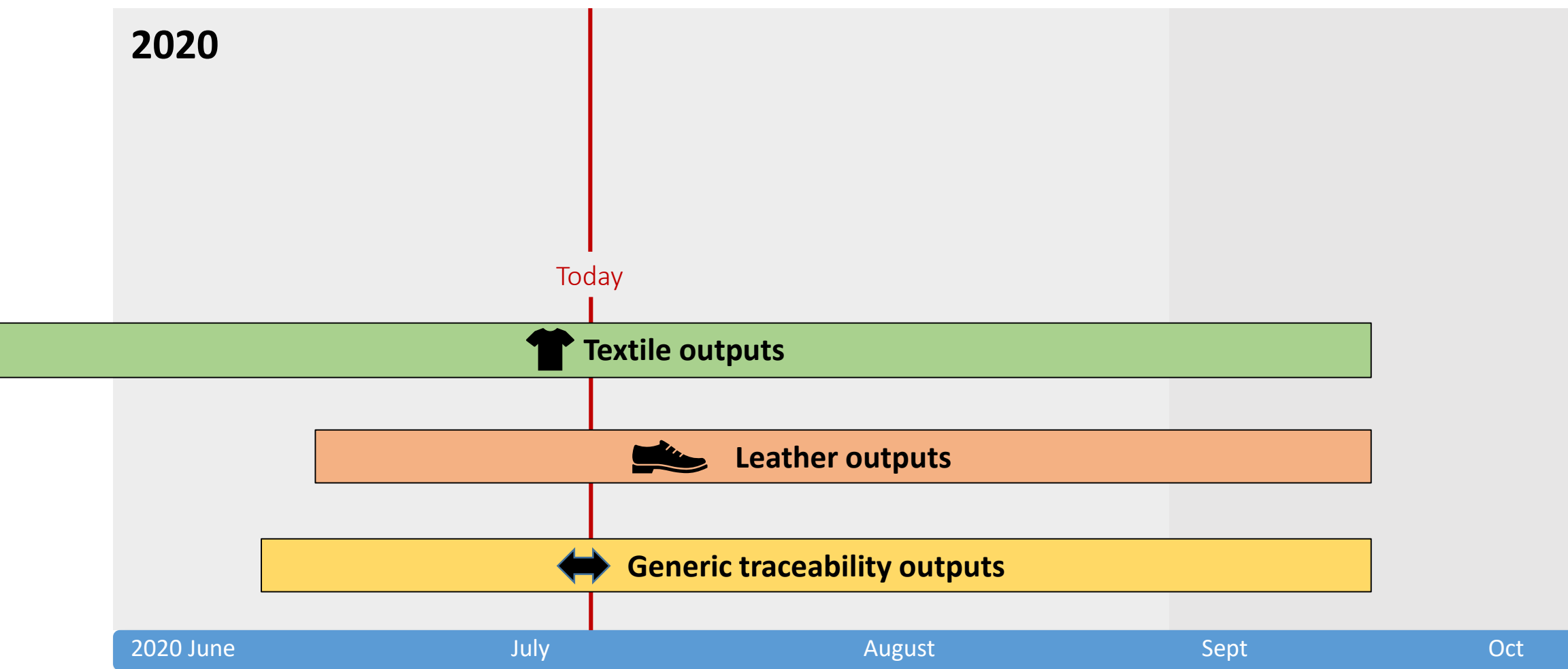
Identification of Existing Data and New Data to Support Traceability and Transparency

07

Development of Standards for New Data – Addition to the “Library”

# Our Plans

## Business Process Analysis - Timeline



# A High-Level View of What Is

For Cotton, Leather, Cellulose Fibers, Silk, Synthetics, Wool

## OUTPUTS

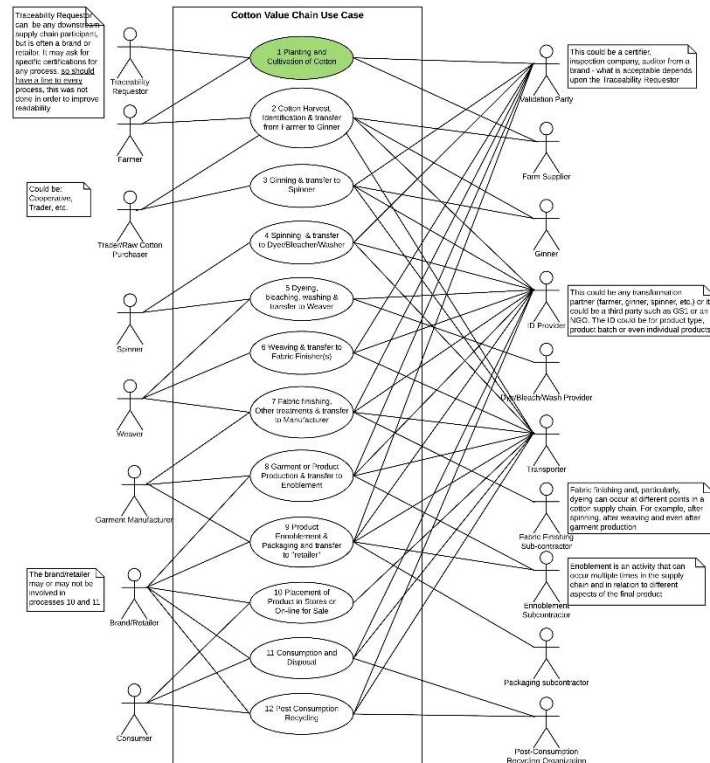
Value-Chain Reports

Use Case Diagrams

Use Case Diagrams seek to identify distinct processes within a value chain with a defined input and output

DONE

- ✓ Draft Cotton Use Case Diagram
- ✓ Draft Leather Value Chain Report
- ✓ Draft Leather Use Case Diagram



# A Detailed View of What Is

## OUTPUTS

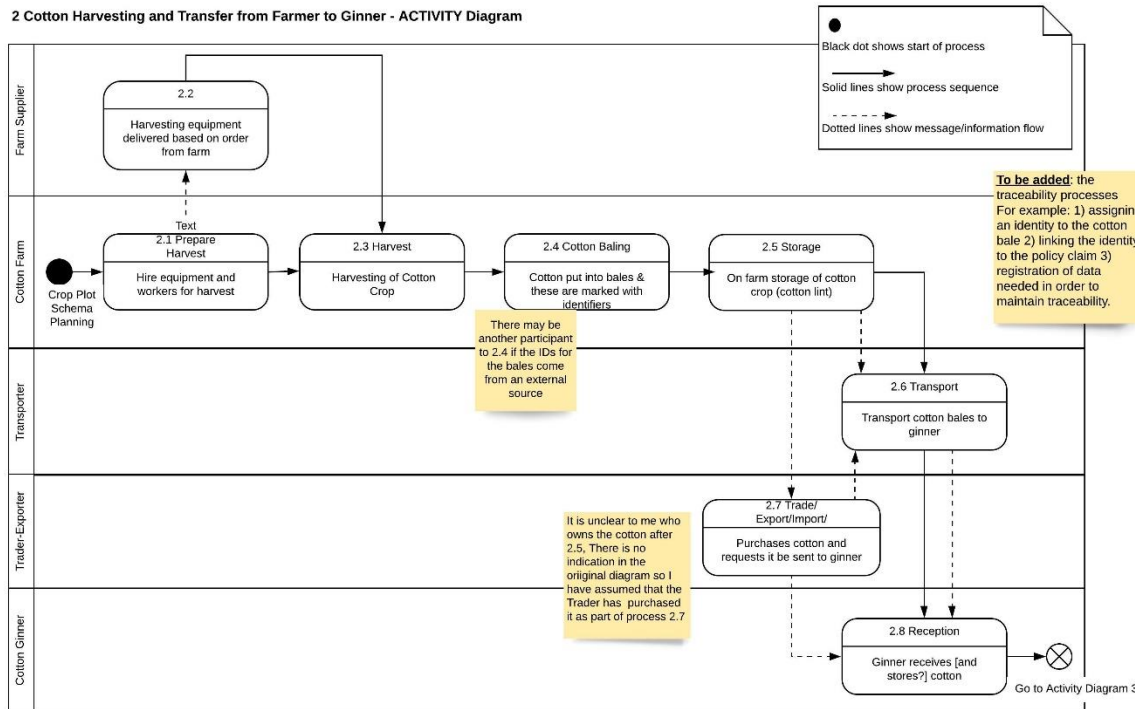
○ Activity Diagrams

○ Business Process Descriptions

○ Examples for all info exchanges

○ List of Doc/Info exchanges

○ Lists of Data in Exchanges



# Our Plans



## Business Process Analysis – Timeline Textile Outputs (cotton and other supply chains)

2020

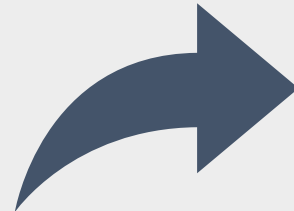
1. Textile Activity Diagrams

2. Textile BPDs

3. Doc & Info  
mapping across  
Processes

4. Activity  
Diagrams: With  
Generic Traceability  
Requirements  
Added

5. BPDs: With  
Generic Traceability  
Requirements  
Added



2020 June

July

August

Sept

Oct



## Textile Value Chains

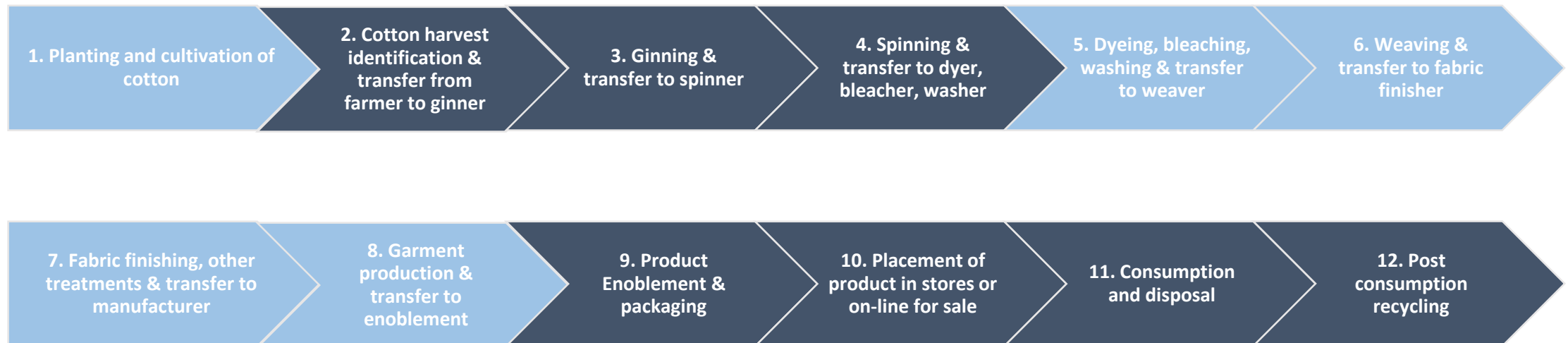


### Splashing in

- ✓ I stepped into the project, in the first half of June
- ✓ Two weeks spent to align with project goals, means, tools and jargon
- ✓ Started working on Business Processes Descriptions (BPDs) received by experts so far

## Textile Value Chains

The BPDs received so far from experts are limited,  
for some of them further clarifications /details are needed



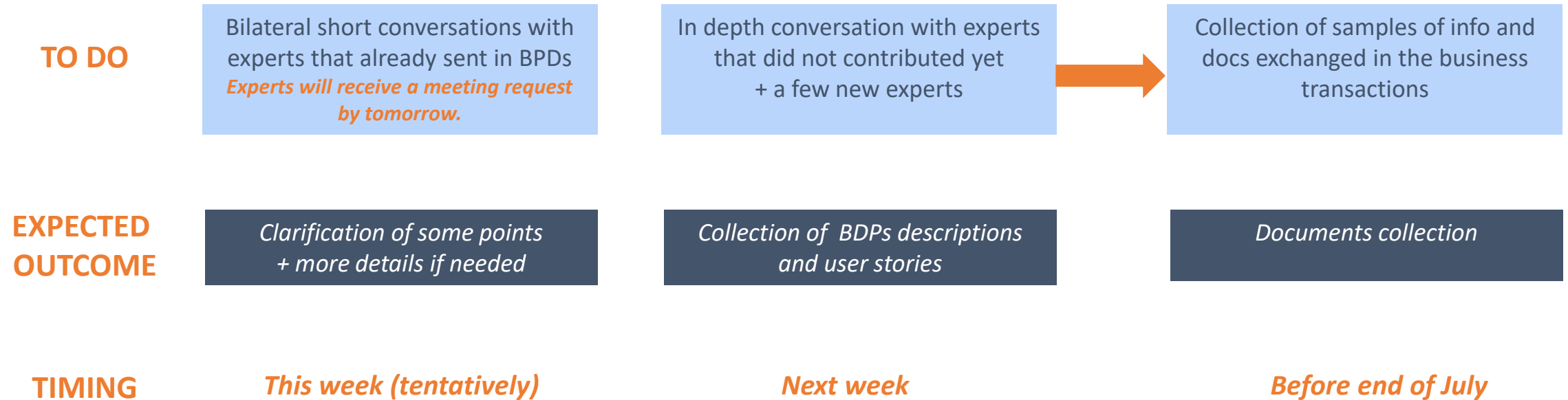
BPDs received so far



BPDs not yet covered by experts

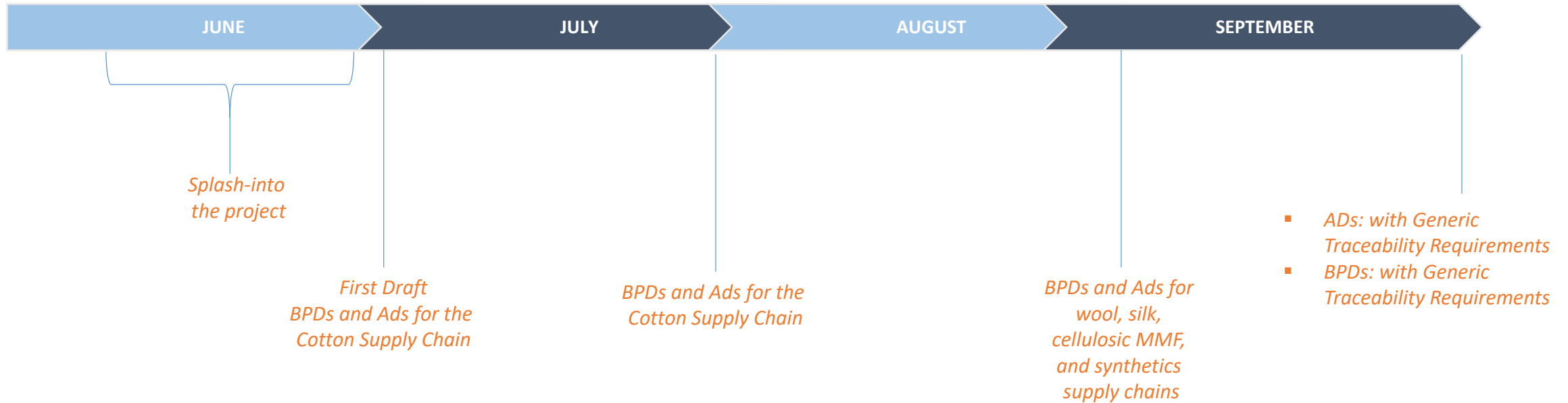
## Textile Value Chains

### How to proceed and fill in the holes:



# Textile Value Chains

## Detailed planning



# Our Plans



## Business Process Analysis – Timeline

### Leather Outputs

2020

1. Leather Activity Diagrams

2. Leather BPDs

3. Doc & Info  
mapping across  
Processes

4. Activity Diagrams: With  
Generic Traceability  
Requirements Added

5. BPDs: With Generic  
Traceability Requirements  
Added

  
Leather supply  
chain



2020 June

July

August

Sept

Oct

## Leather Value Chain

1. Identify the processes and actors within the leather value chain



- 1<sup>st</sup> round of feedback received
- Final draft for review distributed.
- Response by 10<sup>th</sup> July 2020

2. Provide detailed descriptions of the processes identified and the sustainability risks associated with those processes using Activity Diagrams and Business Process Descriptions



- Activity Diagrams for each process now drafted
- Detailed Business Process Analysis underway.

3. Identify the information and data required to provide a robust traceability system and identify existing systems that provide transparency and traceability in the leather value chain



- Work not yet started
- Some feedback already gathered will be of value in this section.

## Leather Value Chain – Notes

**First report is not the technical standard but an introductory document to form a starting position for the detailed work. The actual technical standard will be created once all 3 reports are prepared.**

1. Definitions: Harmonisation will take place, across all documents, aligned with UN / CEFACT, the other 3 sub-groups within the UNECE project and the Leather Industry standards where possible
2. Scope is defined as Garment and Footwear – it does not extend to automotive, furniture, saddlery, etc. If those sectors wish to adopt the principles of the standard (when it is fully developed and available) then that is good but those sectors are not considered in this project
3. Key Objectives:
  - Keep it general enough to be relevant to the multiple types of value chains
  - Cannot exclude different process models
  - Cannot be too technically detailed that it is difficult for non-leather actors to understand
  - Cannot ignore elements that are sensitive / difficult

## Leather Value Chain - Next Steps

### Next Steps:

- Discussions with experts and stakeholders to help populate the BPAs
- Refinement of the Activity Diagrams to align with final Leather Value Chain Report and preparation of Report No 2.

**Thank you to those who have offered to support.**

**If anyone else would like to give input to the BPA work please let me know.**

[debannetaylor@gmail.com](mailto:debannetaylor@gmail.com)



# Our Plans

## ↔ Business Process Analysis – Timeline Generic Traceability and Transparency Outputs

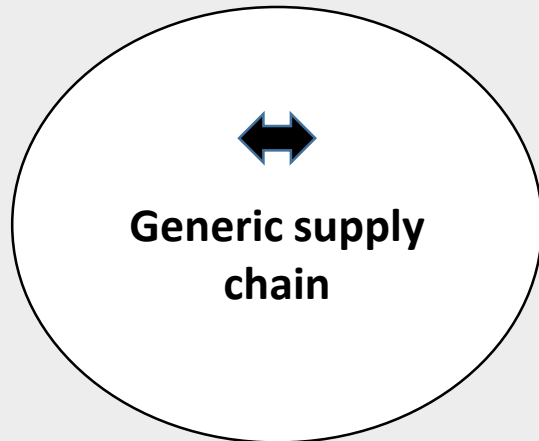
2020

1. Generic Activity Diagrams

2. Generic BPDs

3. Mapping of data exchanges across Existing BPD processes

4. Data elements entered into Excel



2020 June

July

August

Sept

Oct

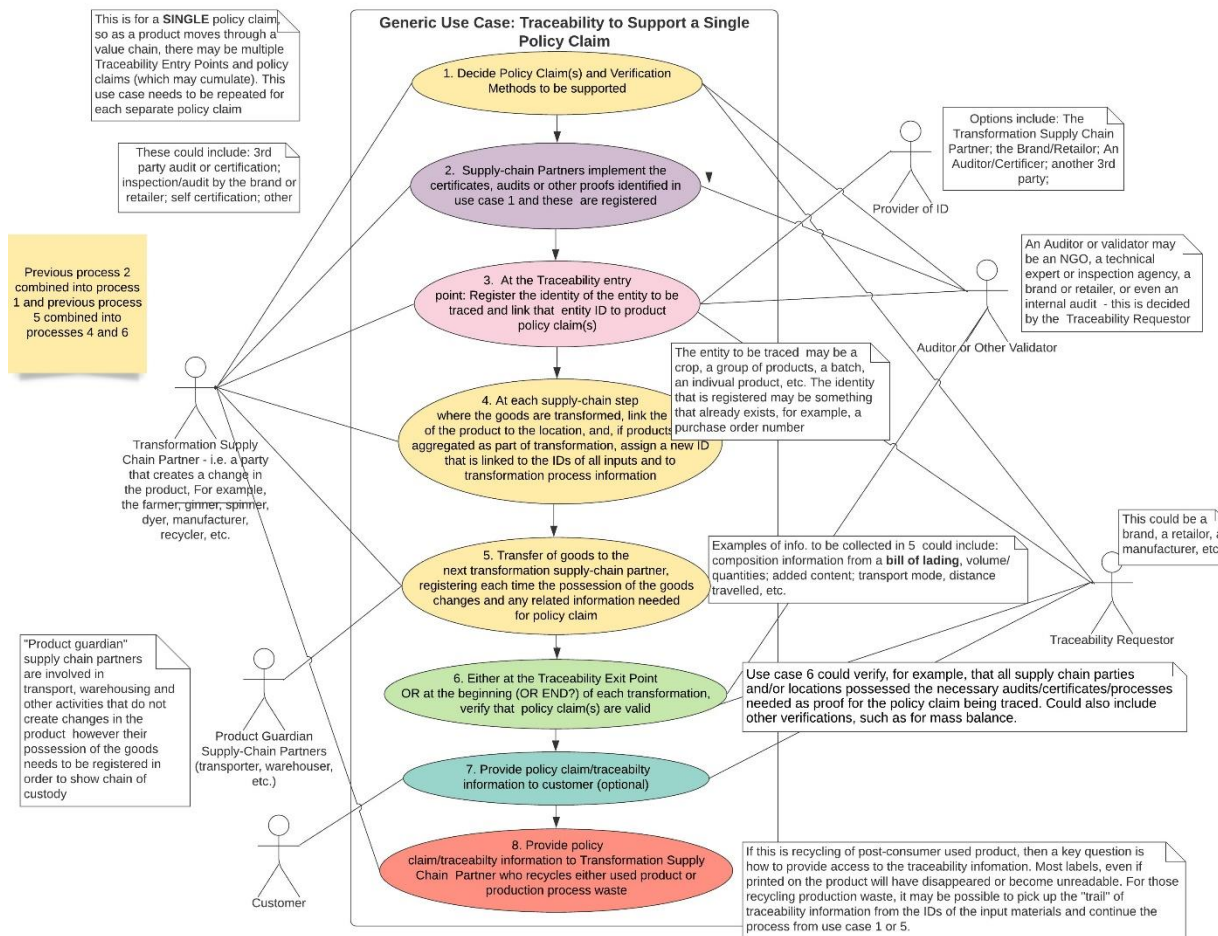


# A High-Level View of What Should Be

## OUTPUTS

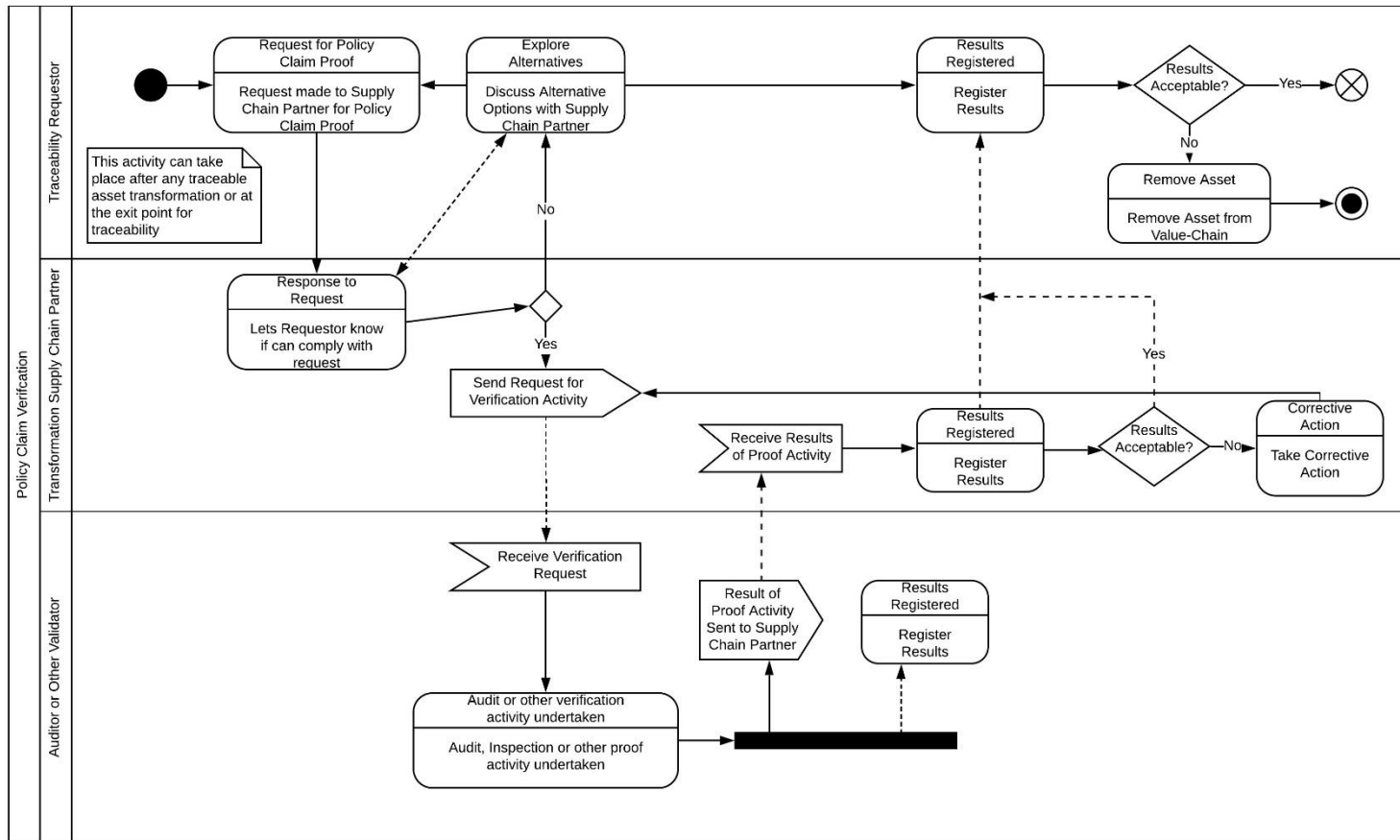
○ Use Case Diagram

○ Draft DONE



# A Detailed View of What Should Be

## OUTPUTS



○ Activity Diagrams

○ Business Process Descriptions

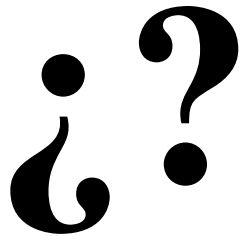
○ Examples for info exchanges

○ List of Doc/Info exchanges

○ Lists of Data in Exchanges

# Identification of What New Actions are Needed

## OUTPUTS

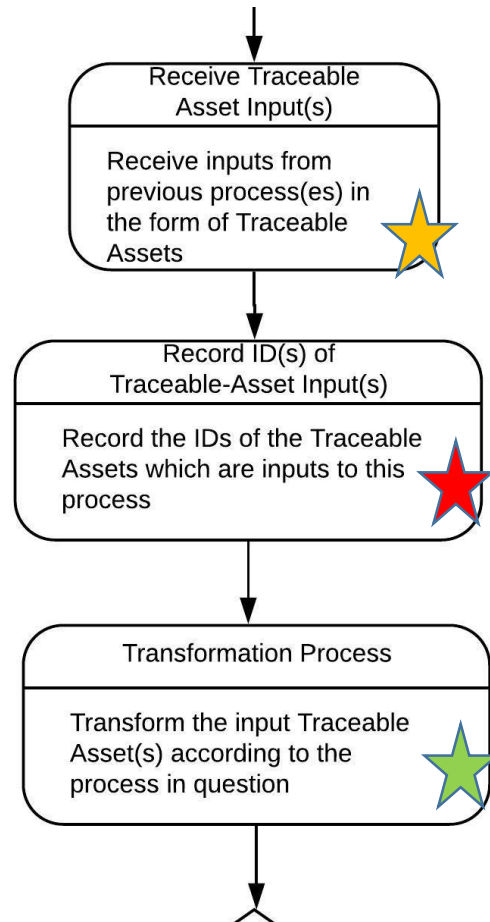


- So how do we create these outputs?
- How do we superimpose the “Should be” on top of the “What is”?

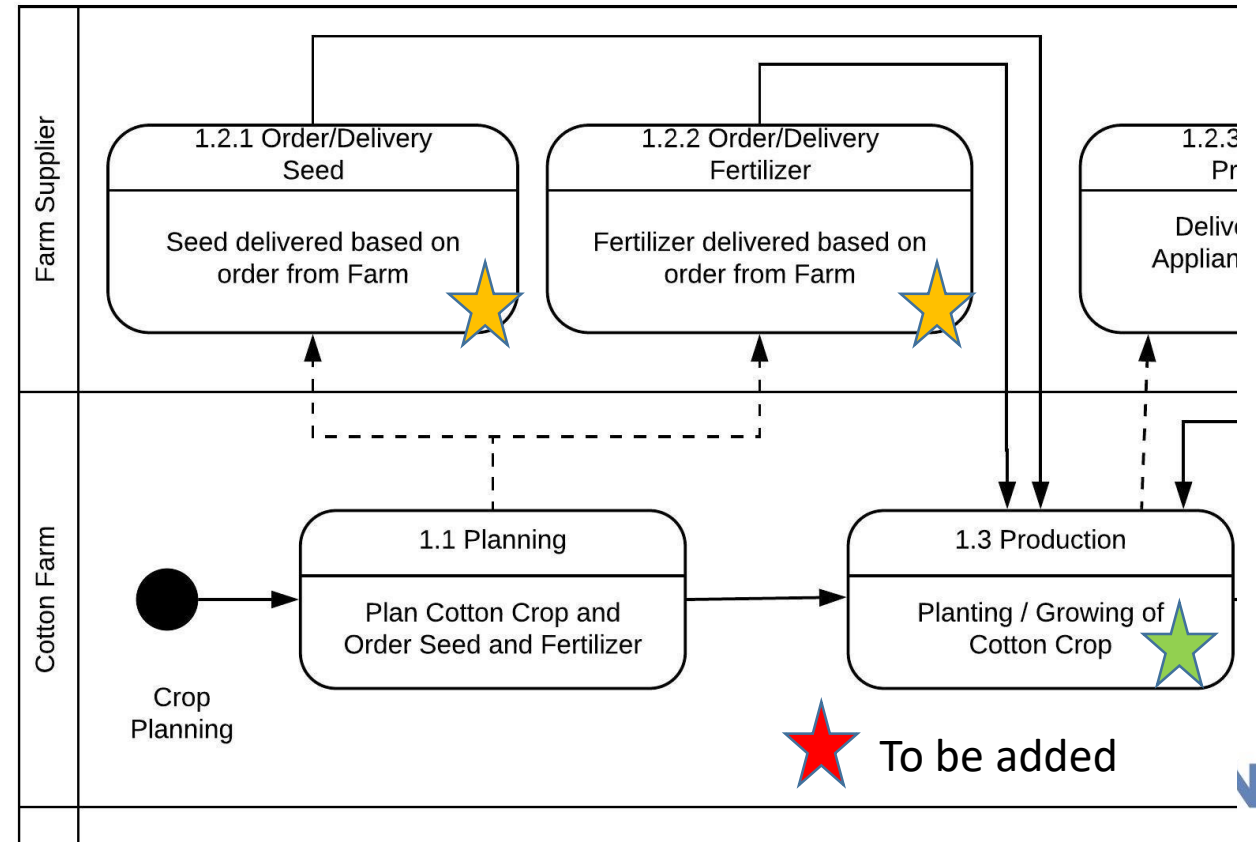
- Revised Activity Diagrams
- Revised Business Process Descriptions
- Best Practice Guidelines

# Identification of What New Actions are Needed

## Example – Process for Revising Activity Diagrams



1 Cotton Planting and Cultivation - ACTIVITY Diagram



# Identification of Existing and New Data to Support Traceability and Transparency

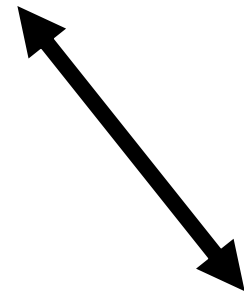
## OUTPUTS

○ Define new info exchanges & data sources

○ List of New Doc/Info exchanges

○ Lists of New Data in Exchanges

Number	Column	Description	Additional description	Code List? (Yes/No)	Code list comments (give reference if known)
1	Consignor / Exporter	Name and complete address of the consignor of the goods	Complete Postal address Contact can include mobile telephone number and email address	No	
2	Consignee / Importer	Name and complete address of the consignee of the goods	Complete Postal address Contact can include mobile telephone number and email address	No	
3	Place of delivery	The foreseen place of delivery of the goods.	Address, country are mandatory. Date, time of arrival, time of departure, warehouse opening hours are non obligatory	No	
4	Place and date of taking over the goods	Address and date when the goods are taken into charge by the carrier	Address, Country, Date, Time of Arrival, Time of Departure	No	
5	Documents attached	Name and serial number of documents attached at CMR		No	
6	Marks and notes	Stamps and notes related to the shipment essential for transport and customs procedures		No	
7	Number of packages	Number of packages of the shipment		No	
8	Method of packaging	Method and type of packaging, pallets, coils, etc		Yes	UNCEFACT packaging code
9	Nature of goods	Description of the goods sufficient to identify its nature for customs, statistical and transport purposes with minimum data as listed below.		No	
10	Statistical number	Statistical number of the shipment	Combined nomenclature code or TARIC (EU tariff) code. Field is often left blank.	No	
11	Gross weight in kg	The gross weight of the goods is the weight of the goods with packaging		No	
12	Volume in m3	Volume in m3, and it is calculated by multiplying the maximum length, width, and height of the shipment		No	
13	Senders instruction	Particular instructions of the consignor. Instructions that could affect the transport, such as the instructions concerning Customs procedures, a ban on transshipment of		No	



Lists of Existing Data

Number	Column	Description	Additional description	Code List? (Yes/No)	Code list comments (give reference if known)
1	Consignor / Exporter	Name and complete address of the consignor of the goods	Complete Postal address Contact can include mobile telephone number and email address	No	
2	Consignee / Importer	Name and complete address of the consignee of the goods	Complete Postal address Contact can include mobile telephone number and email address	No	
3	Place of delivery	The foreseen place of delivery of the goods.	Address, country are mandatory. Date, time of arrival, time of departure, warehouse opening hours are non obligatory	No	
4	What has been given an ID	What is marked with an ID	For example, the product, packages of products, shipping unit (pallet, container)?	Yes	
5	Method of marking	How product has been marked		Yes	UNCEFACT packaging code
6	Nature of goods	Description of the goods sufficient to identify what has been given an ID		No	
7	Type of ID(s)	Type of ID used	For example, GSTIN	Yes	
8	ID(s) given	ID assigned	Actual ID(s) assigned to transported product or logistic unit	No	

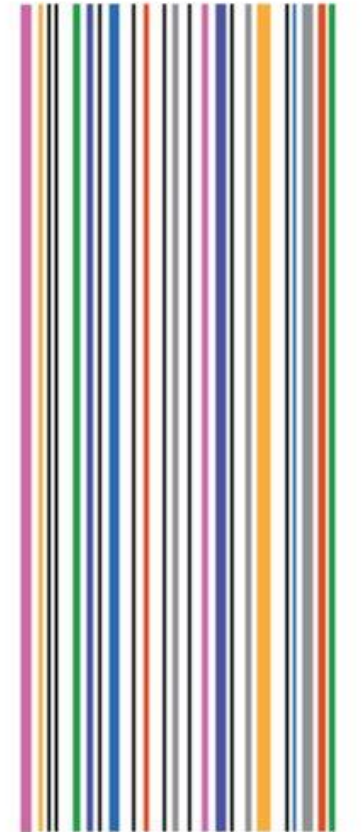
Lists of Data Needed for Traceability



07

# Development of Standards for New Data

**TO BE PRESENTED BY GERHARD HEEMSKERK**



UN / CEFAC



**We Really Appreciate Your Willingness  
To Provide Input and Help Us Complete these  
Process Analyses**

**Your input will make a difference as we work to  
develop Guidelines and Standards  
That are usable, practical and of a high quality**

**Thanks!**

Virginia Cram-Martos  
[crammartos@triangularity.net](mailto:crammartos@triangularity.net)







## 2. Update on the Business Requirements Specification and data modelling

Gerhard Heemskerk , Project Team  
30 | 06 | 2020, WebEx-call

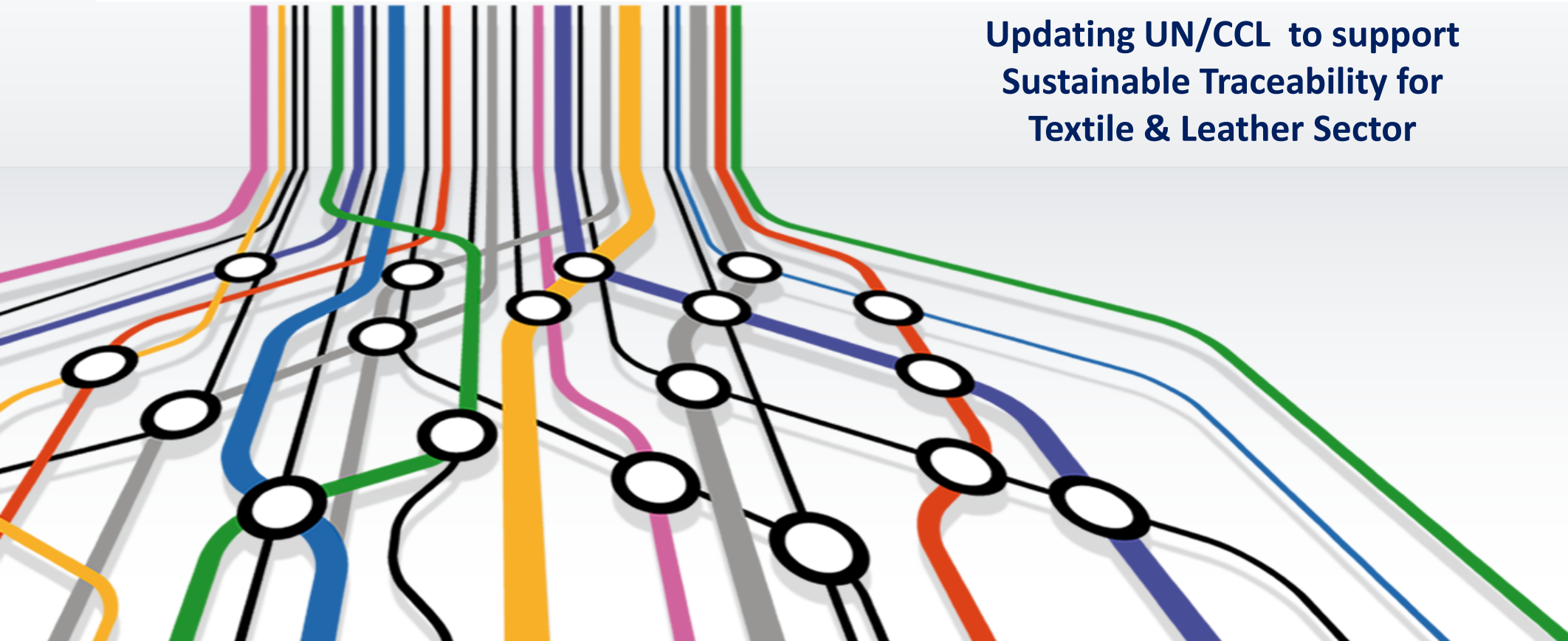




**UNECE**

# UN/CEFACT Standards

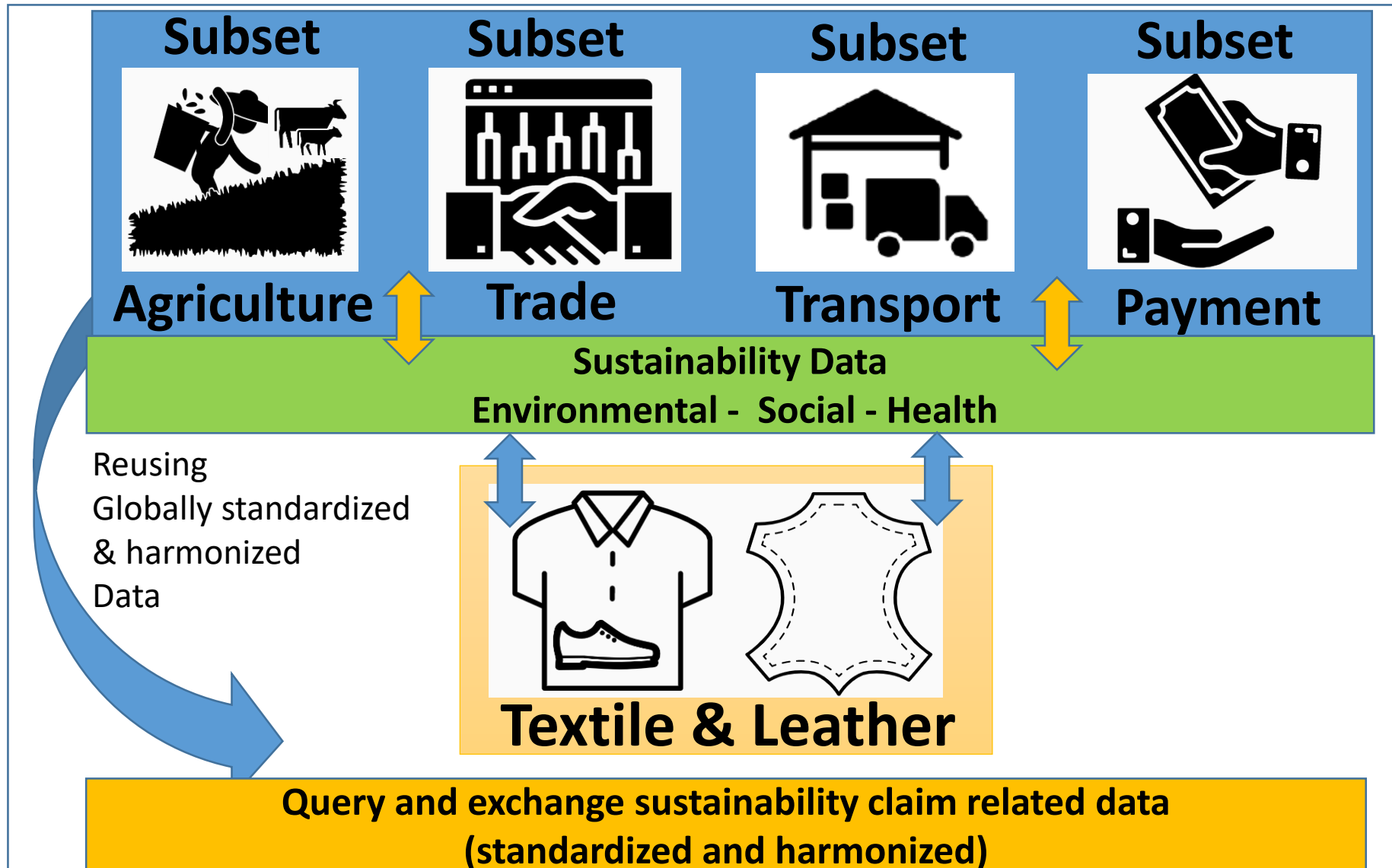
**Updating UN/CCL to support  
Sustainable Traceability for  
Textile & Leather Sector**



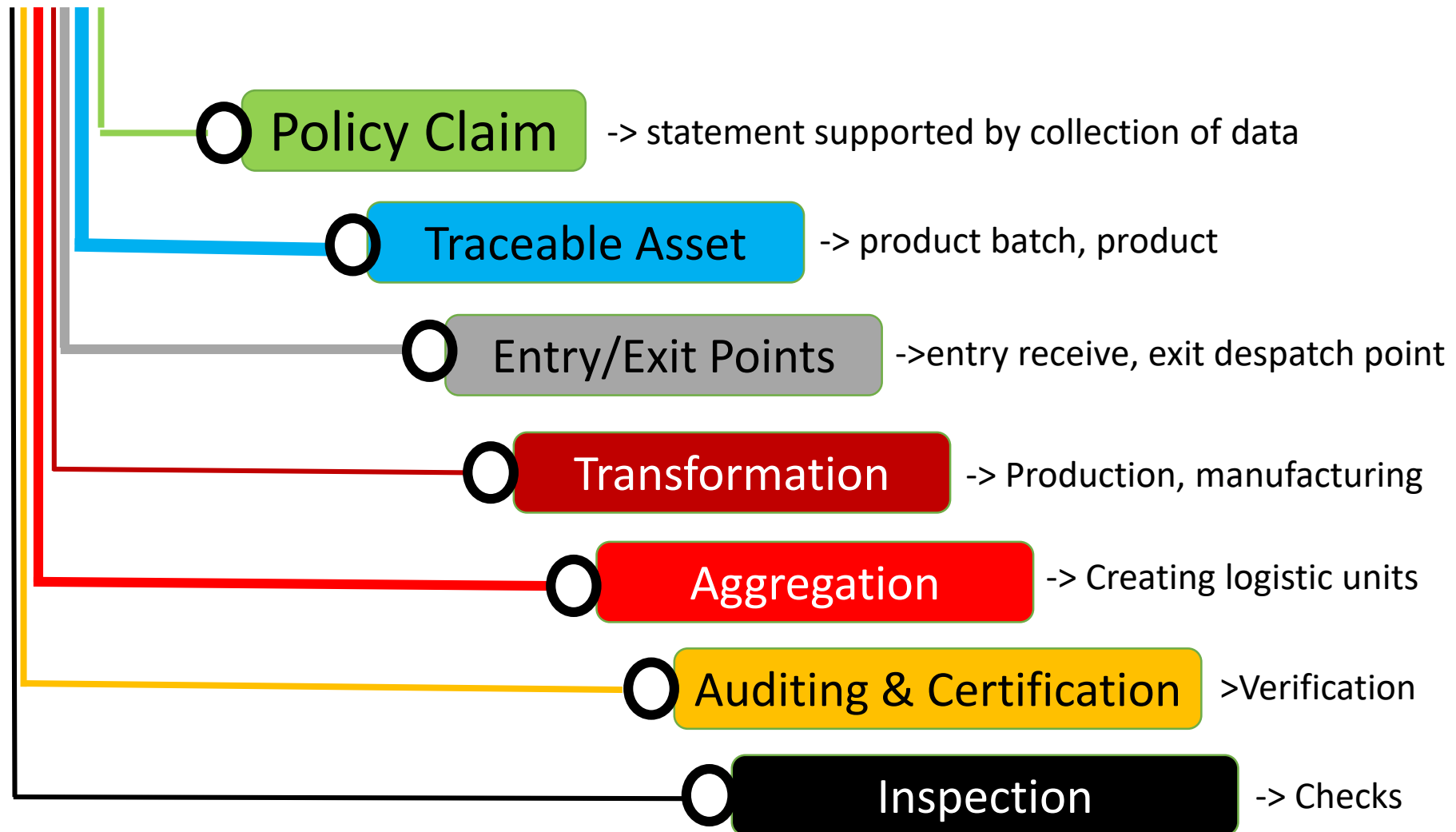
# Requirements for UNCCL (Library of Data Components)

- **Unique identifiers - traceable objects**
  - On product type level (product / component ID)
  - On batch/lot level (group of instances)
  - On instance level (serialized).
- **Unique identifiers - other entities**
  - Parties, Locations, Facilities, Shipments, Consignments, including production lines etc,
- **Code lists for sustainability characteristics etc**
  - Country codes (for origin), Certificate type codes, Sustainability Code lists etc.
- **Key data elements**
  - About Party, Product Batch, Product, Facility, Transport, Process, Location, to be recorded for events happening between a supply chain entry point and an exit point.
- **Traceability & Sustainability related entities**
  - Policy Claim, Audit, Inspection, Results, Input Batch, Output Batch, Instructions, Certificate, Crop Field, Production line, Event

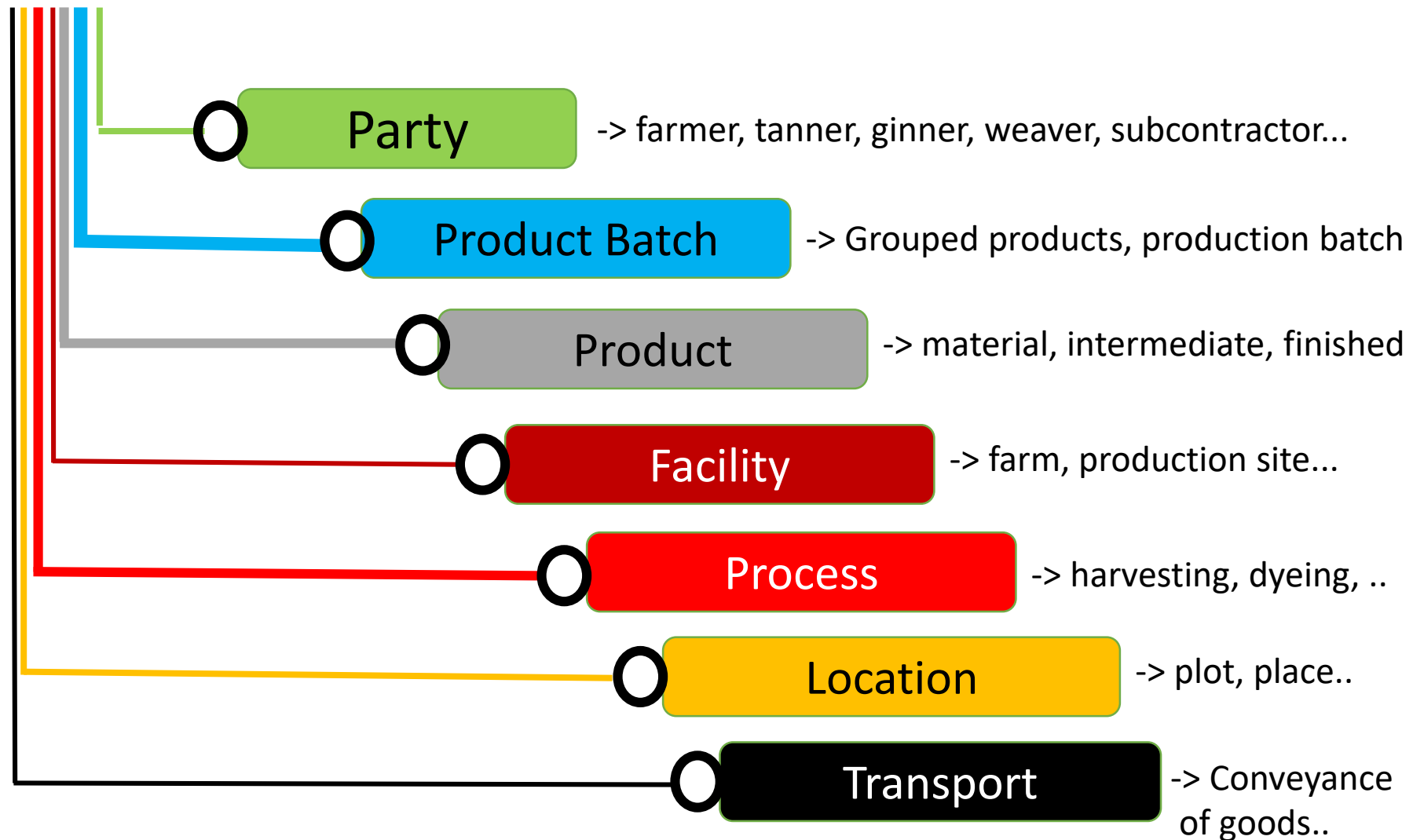
# UNECE Supply Chain & Agricultural Data Subsets



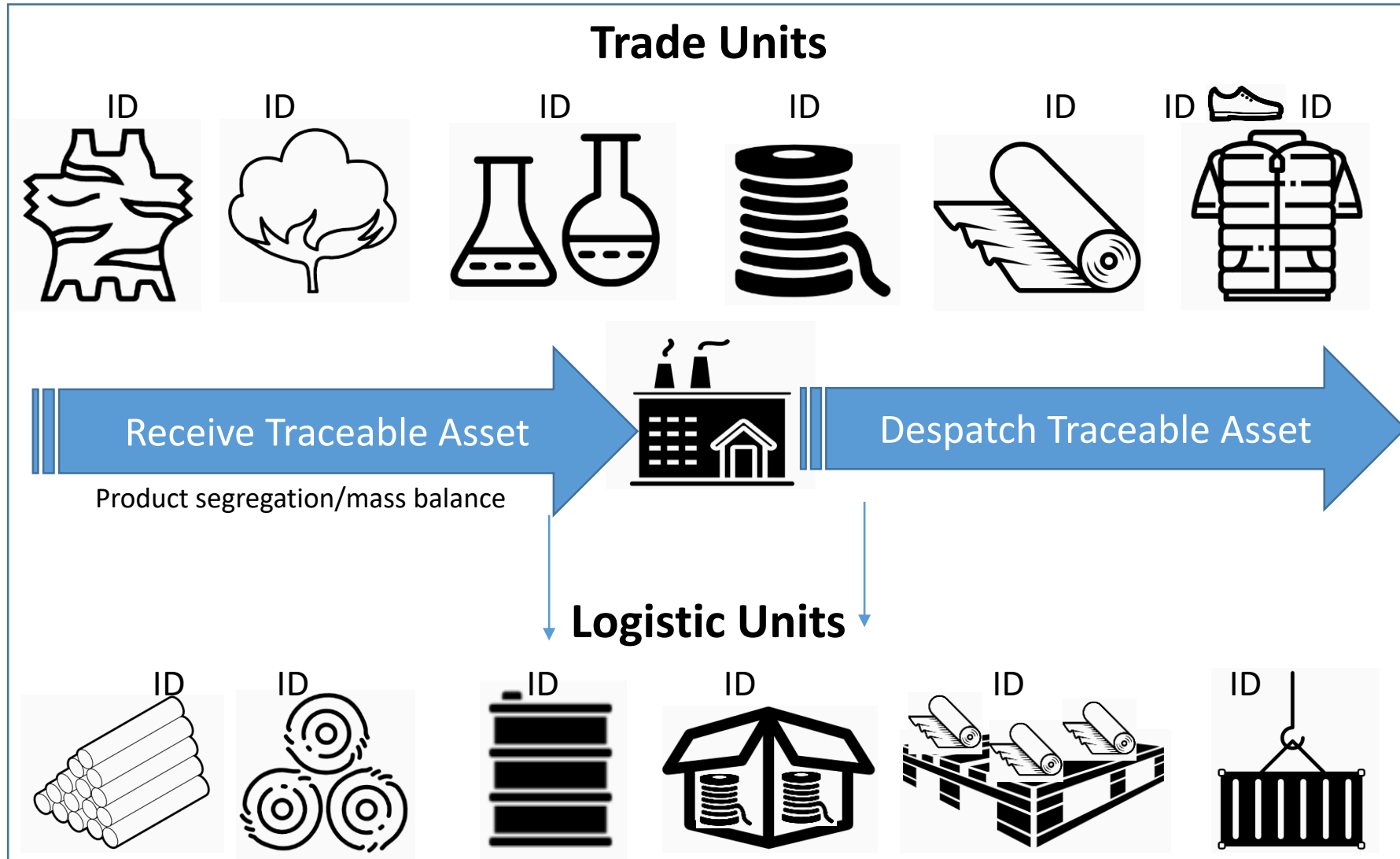
## Traceability system components



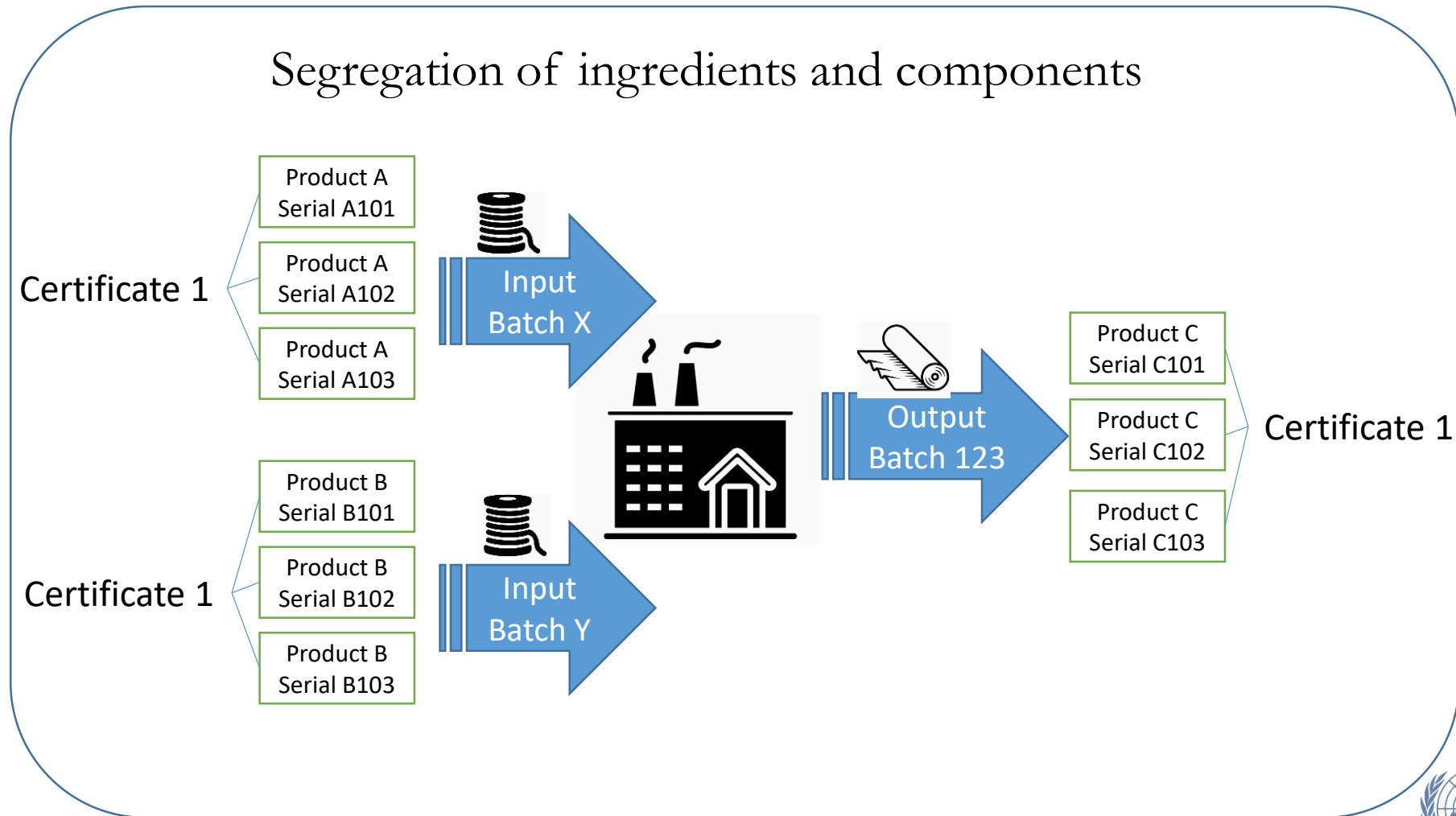
# Traceability system relevant data components



# Raw materials – intermediary - finished products

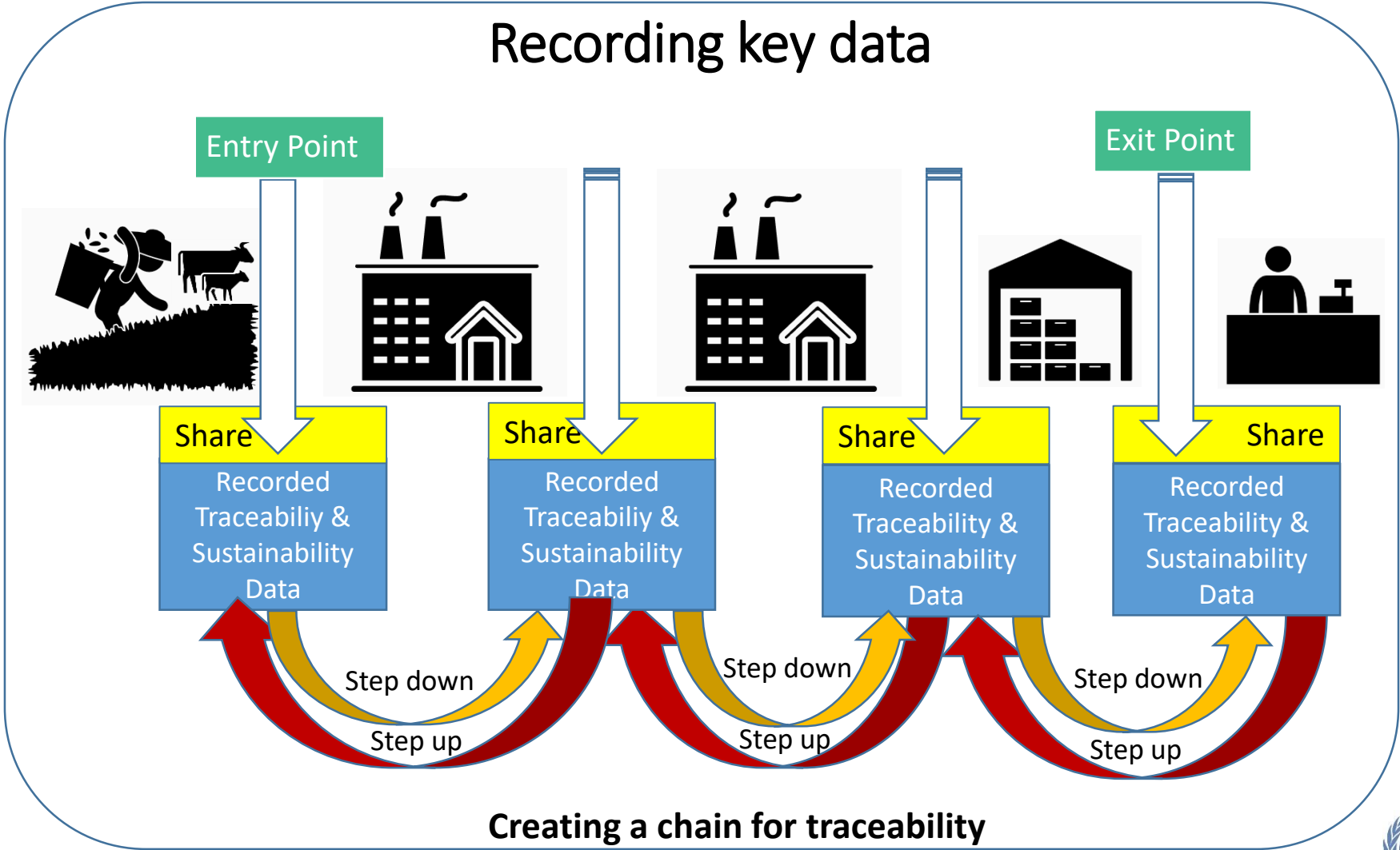


# Raw materials – intermediary



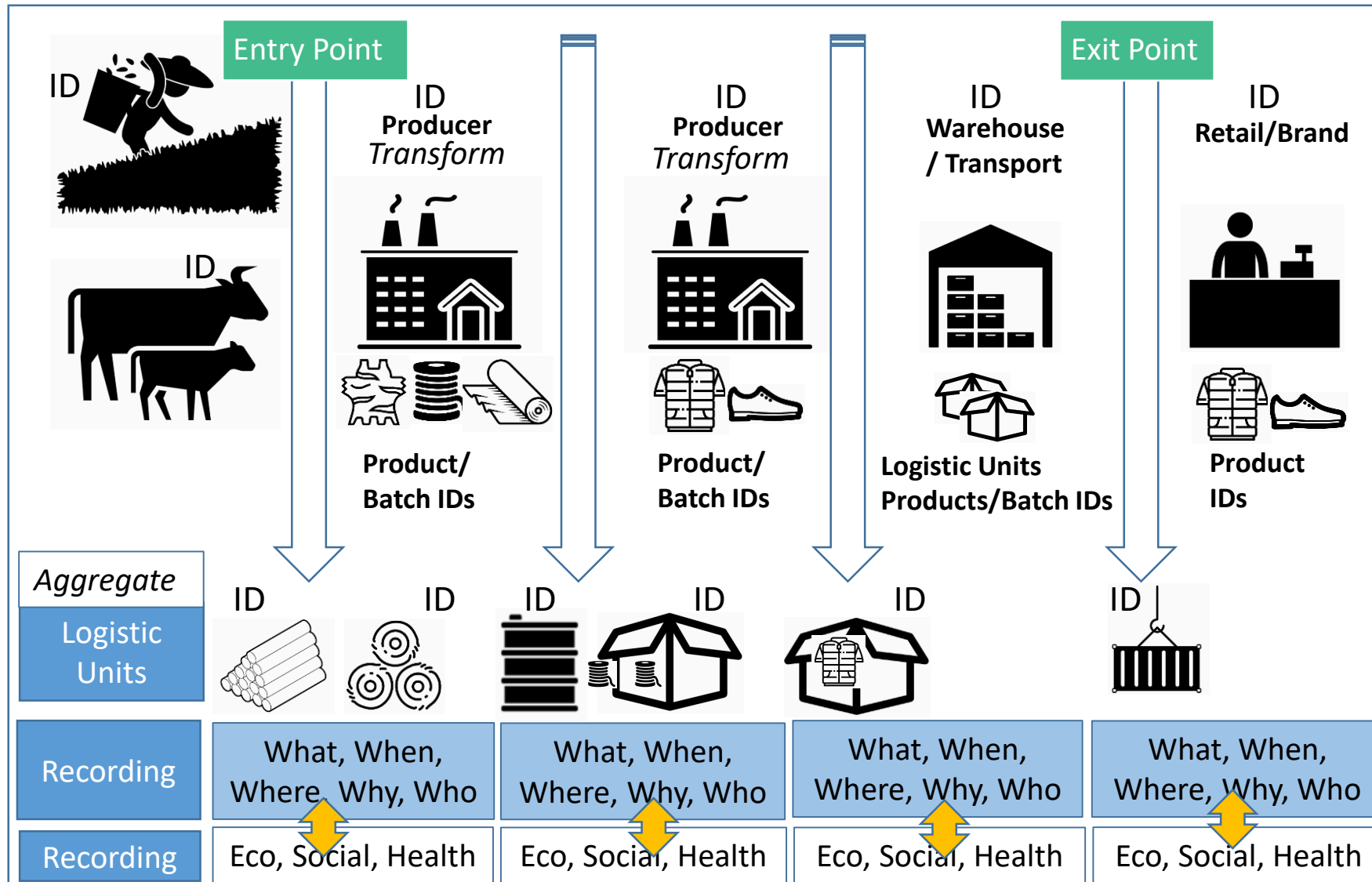


Minimum for every stage: the ability to have info one step up the stream & one step down the stream

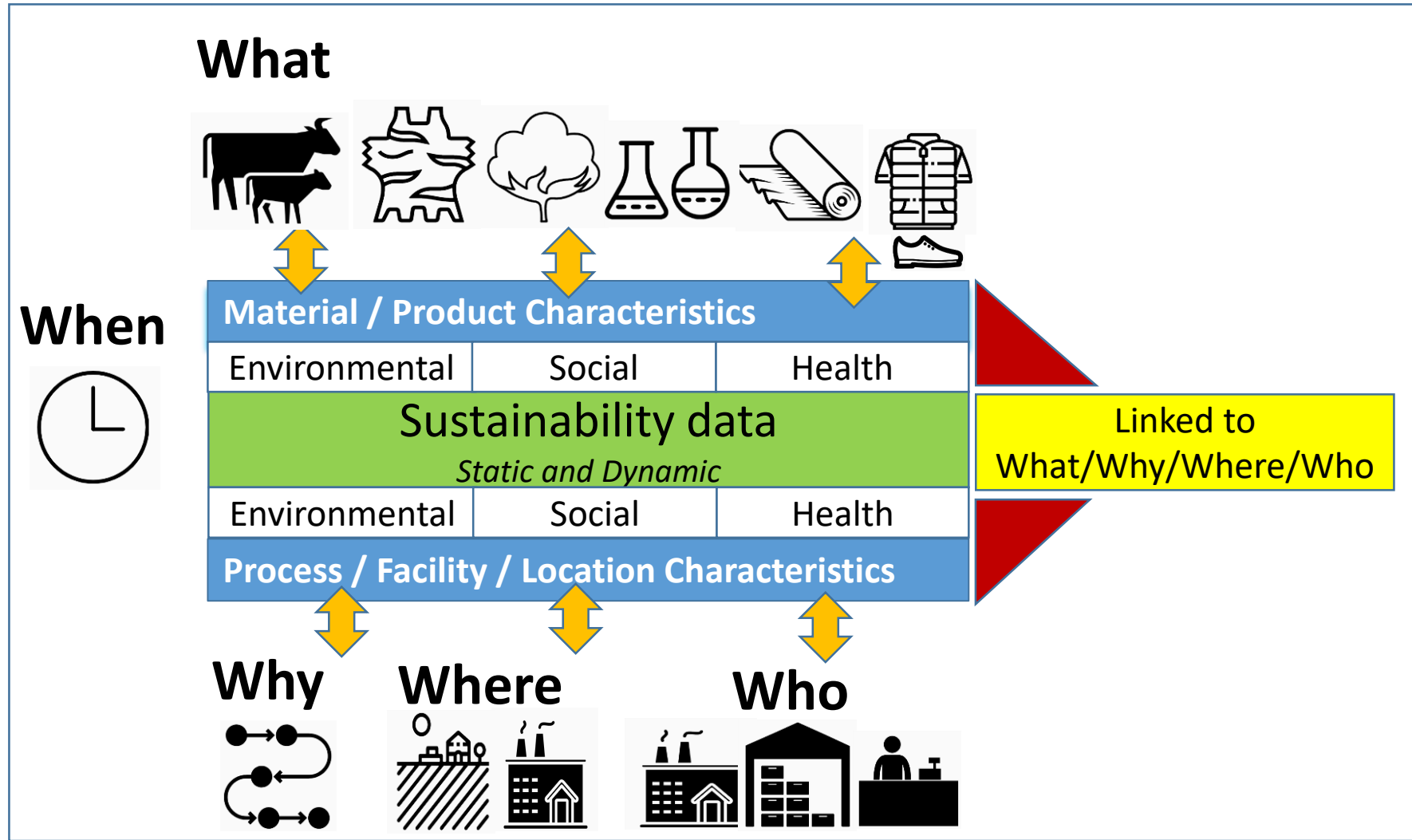


**Creating a chain for traceability**

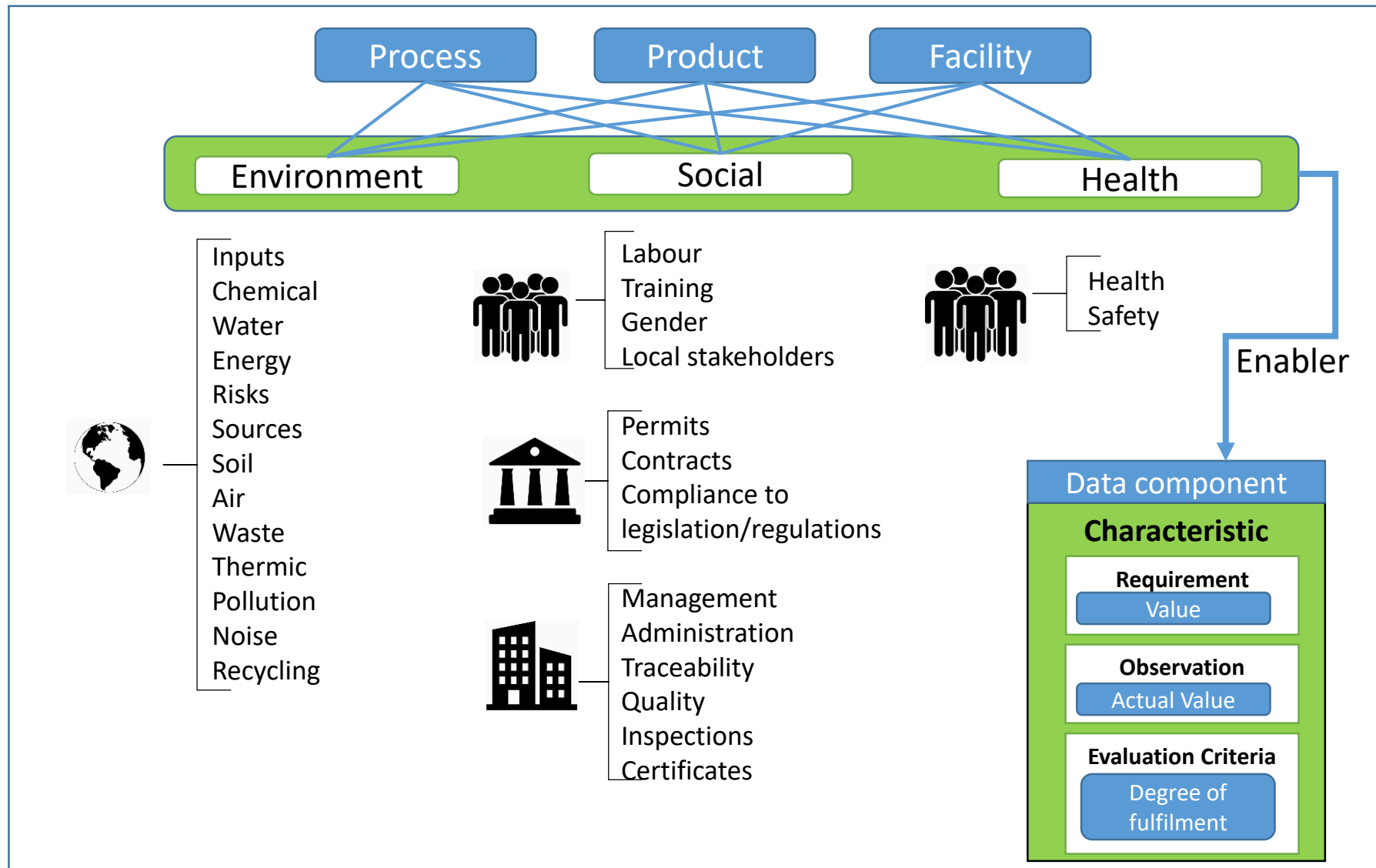
# Transformations and aggregations



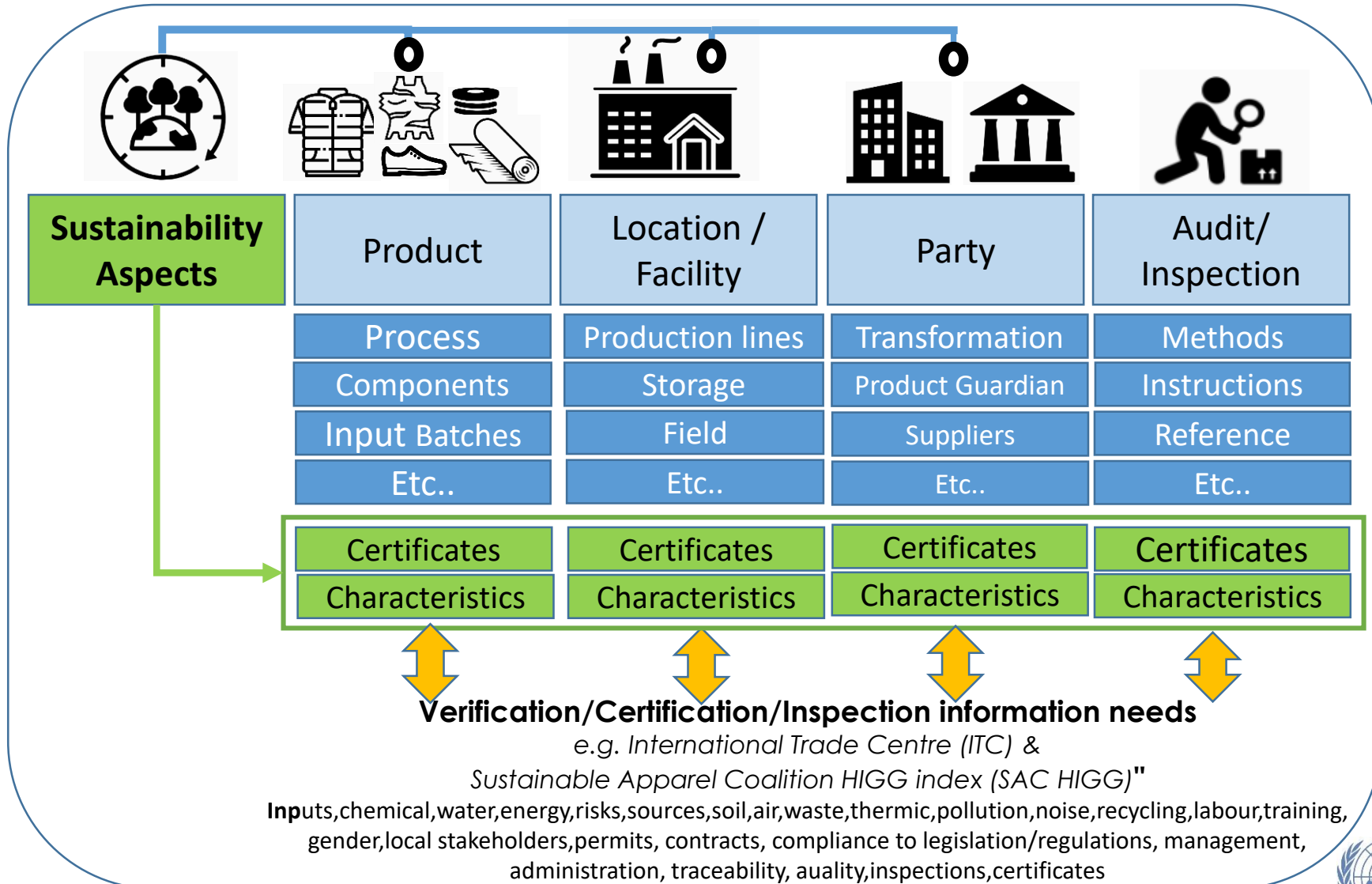
# Enriching product/process/facility data components with sustainability data



# Enabling product/process/facility entities to carry sustainability data

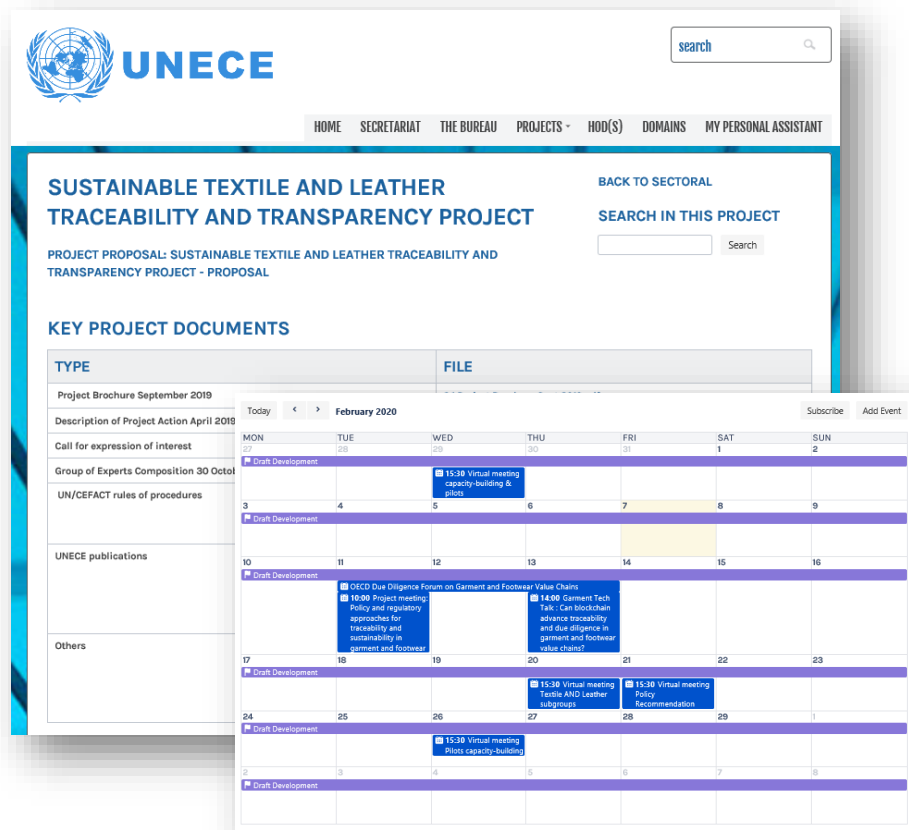


# UNCCL data components carrying sustainability information (certificates & characteristics)



## COLLABORATIVE UN/CEFACT ENVIRONMENT SPACE

Where to find the project and meeting materials ?



**UNECE** search

HOME SECRETARIAT THE BUREAU PROJECTS - HOD(S) DOMAINS MY PERSONAL ASSISTANT

### SUSTAINABLE TEXTILE AND LEATHER TRACEABILITY AND TRANSPARENCY PROJECT

BACK TO SECTORAL  
SEARCH IN THIS PROJECT

PROJECT PROPOSAL: SUSTAINABLE TEXTILE AND LEATHER TRACEABILITY AND TRANSPARENCY PROJECT - PROPOSAL

#### KEY PROJECT DOCUMENTS

TYPE	FILE
Project Brochure September 2019	
Description of Project Action April 2019	
Call for expression of interest	
Group of Experts Composition 30 Octo	
UN/CEFACT rules of procedures	
UNECE publications	
Others	

Today < > February 2020 Subscribe Add Event

MON	TUE	WED	THU	FRI	SAT	SUN
27	28	29	30	31	1	2
3	4	5	6	7	8	9
10	11	12	13	14	15	16
17	18	19	20	21	22	23
24	25	26	27	28	29	1
2	3	4	5	6	7	8

Events and tasks on calendar:

- 15:30 Virtual meeting capacity-building & pilots
- OSCD Due Diligence Forum on Garment and Footwear Value Chains
- 18:00 Project meeting Policy and regulatory approaches for traceability and sustainability in garment and footwear
- 14:00 Garment Tech Talk: Can blockchain advance traceability and due diligence in garment and footwear value chains?
- 15:30 Virtual meeting Textile AND Leather subgroups
- 15:30 Virtual meeting Policy Recommendation
- 15:30 Virtual meeting Pilots capacity-building

## Ongoing consultations:

- **BPA (July-Sept 2020)**
- **BRS and Data Modelling (July-Sept 2020)**



Deadline for next round of comments

**31 July COB**



Next virtual conference call

September 2020 (TBC)

November Virtual Policy Dialogue (TBC)